



CHAMÄLEON GMBH / RUDOLF-DIESEL-STRASSE 8A / 69115 HEIDELBERG / GERMANY

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## **TECHNICAL DATA SHEET**

### **CHAMÄLEON CLEAR COAT MS**

**Article number:** 11335, 11338

**General characteristics:** 2K MS Clearcoat based on high quality acrylic resins with good UV protection properties. Scratch-proof.  
Consumption: 6 - 8 m<sup>2</sup> / l.

#### **Technical characteristics:**

Colour shade	Transparent		
Mixing ratio	2 : 1 (by volume)		
Hardener	Chamaeleon 2K - Hardener fast, standart or slow		
Dilution	without thinner		
Spraying viscosity 20°C	18 - 20 s 4 mm DIN		
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flowjar - Spray gun	2 - 2,5 bar	1,2-1,4 mm	2 full layers
Airless / Airmix			
Pot life	4-6 h		
Coat thickness / dry film	40 - 50 µm		
Curing time / Flash off time	5 - 10 min. between the spraying operations		
Dry	recoatable	dust dry	set to touch
Object temp. 20° C		20- 30 min.	6-8 h
Object temp. 60° C		3-5 min.	20-30 min.



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**Operation conditions:** from + 10 °C and up to 75% relative air humidity.

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical Data Sheet, please contact the supplier via:  
[info@chamaeleon-produktion.de](mailto:info@chamaeleon-produktion.de)

For safety information, please refer to the corresponding Safety Data Sheet.