

GENERAL INFORMATION

1-065 2K Structure Coat Coarse is an additive to create a structured surface in combination with HS420, HS and MS top coats. This additive has been developed for commercial vehicles, passenger cars and industrial coatings.

MIXING RATIO



2 : 1 Top coat : Structure Coat

GUN SET UP



	NOZZLE (MM)	AIR PRESSURE (BAR / PSI)
HVLP	-	-
HE	-	-

APPLICATION



See TDS HS420, MS and HS Clear Coats and Top Coats.

FLASH OFF AND DRY TIMES



See TDS HS420, MS and HS Clear Coats and Top Coats.



SUBSTRATES



See TDS HS420, MS and HS Clear Coats and Top Coats.

POT LIFE AT 20°C / 68°F



See TDS HS420, MS and HS Clear Coats and Top Coats.

COMPONENTS



MM 2000 - 2099 BeroMix 2000 Series
 MM 3000 - 3046 BeroThane HS420 3000 Series
 All HS420 clear coats
 All MS clear coats

For compatibility see TDS Top Coats and Clear Coats.

ADDITIVES



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SURFACE PREPARATION



See TDS HS420, MS and HS Clear Coats and Top Coats.

Mask entire vehicle to eliminate unwanted overspray.



NEXT LAYER



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PHYSICAL DATA

PHYSICAL DATA 1-065 2K STRUCTURE COAT COARSE		
Chemical Base	Polyester resin with Polypropylene wax	
Physical Properties	Viscosity (RTS)	-
	Specific Gravity (kg/l)	1.009
	Flash Point Closed Cup	27°C / 80.6°F
	Volume % Solids	60.5
	Economy	-
	Gloss	-
	Colour	Milky

PROTECTION

Use suitable respiratory protection (*fresh air supply respirator is strongly recommended*).



For more detailed information please visit the following link for the Safety Data Sheet:

https://sds.de-beer.com/en/debeer/choose_localization

CLEAN UP

1-051 Gun Cleaner

STORAGE/SHELF LIFE

Minimum 2 years; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).

**NOTES**

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